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DEPARTMENT OF COMMERCE
BUREAU OF STANDARDS
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Letter
Circular
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Information Section
Bureau of Standards, Washington

ABRIDGED VOLUME CORRECTION TABLE FOR PETROLEUM OILS

(For complete table, see Table 2, Circular 154)

The table contained herein has been prepared to meet a demand from the oil industry for a short and convenient table for reducing oil volumes to the basis of 60° F. when extreme accuracy is not required. It is not intended to replace the more complete and accurate volume correction table contained in Circular No. 154, but rather to supplement it and especially to replace the various abridged tables and approximate correction factors heretofore employed in the oil industry.

In case of disagreement between buyer and seller, or whenever high accuracy is essential the complete table contained in Circular No. 154 should be used, especially if large volumes or wide temperature ranges are involved.

The abridged table is based on the same data as Table 2, Circular No. 154. The groups, coefficients of expansion, degrees A.P.I., and gravity range of the abridged table follow:

Group Number	Coefficient of Expansion at 60°F.	Corresponding Degrees A.P.I.	Range of group (degrees A.P.I. at 60°F)
I	0.0004	22.5	10 to 34.9
II	.0005	44.5	35 to 50.9
III	.0006	57.1	51 to 63.9
IV	.0007	71.1	64 to 78.9
V	.0008	85.3	79 to 88.9
VI	.00085	91.3	89 and higher

This table shows the volume occupied at 60° F. by a quantity of oil occupying unit volume at the indicated temperatures. For example, if at 60° F. the A.P.I. gravity of the oil is 28, (Group I), one gallon of this oil measured at 120° F. will have a volume of 0.9762 gallons at 60° F. The values given in the table are in the form of "multipliers"; that is, the volume of oil at the indicated temperature and degrees A.P.I. for each group, multiplied by the corresponding factor in the table, equals the volume at 60° F. For example, if the A.P.I. gravity of an oil at 60° F. equals 28 (Group I) and the volume at 120° F. equals 6000 gallons, then the volume at 60° F. equals 6000 × 0.9762, or 5857.2 gallons.

Observed temperature in ° F.	Group I	II	III	IV	V	VI
	Degrees A. P. I. at 60° F.					
	10.0 to 34.9	35.0 to 50.9	51.0 to 63.9	64.0 to 78.9	79.0 to 88.9	89.0 and higher
	Volume at 60° F. Occupied by Unit Volume at Indicated Temperature.					
0	1.0243	1.0299	1.0357	1.0416	1.0472	1.0503
1	1.0239	1.0294	1.0351	1.0409	1.0464	1.0495
2	1.0235	1.0289	1.0345	1.0402	1.0457	1.0486
3	1.0230	1.0284	1.0340	1.0395	1.0449	1.0478
4	1.0226	1.0279	1.0334	1.0388	1.0442	1.0469
5	1.0222	1.0274	1.0328	1.0381	1.0434	1.0461
6	1.0218	1.0269	1.0322	1.0374	1.0426	1.0453
7	1.0214	1.0264	1.0316	1.0367	1.0418	1.0444
8	1.0210	1.0259	1.0310	1.0361	1.0411	1.0435
9	1.0206	1.0254	1.0304	1.0354	1.0403	1.0427
10	1.0202	1.0249	1.0298	1.0347	1.0395	1.0419
11	1.0198	1.0244	1.0292	1.0340	1.0387	1.0411
12	1.0194	1.0239	1.0286	1.0333	1.0379	1.0403
13	1.0189	1.0234	1.0280	1.0326	1.0372	1.0394
14	1.0185	1.0229	1.0274	1.0319	1.0364	1.0386
15	1.0181	1.0224	1.0268	1.0312	1.0356	1.0378
16	1.0177	1.0219	1.0262	1.0305	1.0348	1.0370
17	1.0173	1.0214	1.0256	1.0298	1.0340	1.0361
18	1.0169	1.0209	1.0250	1.0291	1.0333	1.0353
19	1.0165	1.0204	1.0244	1.0284	1.0325	1.0344
20	1.0161	1.0199	1.0238	1.0277	1.0317	1.0336
21	1.0157	1.0194	1.0232	1.0270	1.0309	1.0328
22	1.0153	1.0189	1.0226	1.0263	1.0301	1.0320
23	1.0148	1.0185	1.0220	1.0257	1.0294	1.0311
24	1.0144	1.0180	1.0214	1.0250	1.0286	1.0303
25	1.0140	1.0175	1.0208	1.0243	1.0278	1.0295
26	1.0136	1.0170	1.0202	1.0236	1.0270	1.0287
27	1.0132	1.0165	1.0196	1.0229	1.0262	1.0278
28	1.0128	1.0160	1.0191	1.0223	1.0254	1.0270
29	1.0124	1.0155	1.0185	1.0216	1.0246	1.0261
30	1.0120	1.0150	1.0179	1.0209	1.0238	1.0253
31	1.0116	1.0145	1.0173	1.0202	1.0230	1.0245
32	1.0112	1.0140	1.0167	1.0195	1.0222	1.0237
33	1.0108	1.0135	1.0161	1.0188	1.0215	1.0228
34	1.0104	1.0130	1.0155	1.0181	1.0207	1.0220
35	1.0100	1.0125	1.0149	1.0174	1.0199	1.0212
36	1.0096	1.0120	1.0143	1.0167	1.0191	1.0204
37	1.0092	1.0115	1.0137	1.0160	1.0183	1.0195
38	1.0088	1.0109	1.0131	1.0153	1.0175	1.0187
39	1.0084	1.0104	1.0125	1.0146	1.0167	1.0178
40	1.0080	1.0099	1.0119	1.0139	1.0159	1.0170
41	1.0076	1.0094	1.0113	1.0132	1.0151	1.0161
42	1.0072	1.0089	1.0107	1.0125	1.0143	1.0153
43	1.0068	1.0084	1.0102	1.0119	1.0135	1.0144
44	1.0064	1.0079	1.0096	1.0112	1.0127	1.0136
45	1.0060	1.0074	1.0090	1.0105	1.0119	1.0127
46	1.0056	1.0069	1.0084	1.0098	1.0111	1.0118
47	1.0052	1.0064	1.0078	1.0091	1.0103	1.0110
48	1.0048	1.0059	1.0071	1.0083	1.0095	1.0101
49	1.0044	1.0054	1.0065	1.0076	1.0087	1.0093
50	1.0040	1.0049	1.0059	1.0069	1.0079	1.0084
51	1.0036	1.0044	1.0053	1.0062	1.0071	1.0076
52	1.0032	1.0039	1.0047	1.0055	1.0063	1.0067
53	1.0028	1.0035	1.0042	1.0049	1.0056	1.0059
54	1.0024	1.0030	1.0036	1.0042	1.0048	1.0050
55	1.0020	1.0025	1.0030	1.0035	1.0040	1.0042
56	1.0016	1.0020	1.0024	1.0028	1.0032	1.0034
57	1.0012	1.0015	1.0018	1.0021	1.0024	1.0025
58	1.0008	1.0010	1.0012	1.0014	1.0016	1.0017
59	1.0004	1.0005	1.0006	1.0007	1.0008	1.0008
60	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
61	.9996	.9995	.9994	.9993	.9992	.9992
62	.9992	.9990	.9988	.9986	.9984	.9983
63	.9988	.9985	.9983	.9979	.9977	.9975
64	.9984	.9980	.9977	.9972	.9969	.9966

Observed temperature in ° F.	Group I: Degrees A.P.I. 10.0 to 34.9	Group II: Degrees A.P.I. 35.0 to 50.9	Group III: A.P.I. 51.0 to 63.9	Group IV: at 60° F. 64.0 to 78.9	Group V: 79.0 to 88.9	Group VI: 89.0 and higher
	Volume at 60° F. Occupied by Unit Volume at Indicated Temperature.					
65	0.9980	0.9975	0.9971	0.9965	0.9961	0.9958
66	.9976	.9970	.9965	.9958	.9953	.9949
67	.9972	.9965	.9958	.9951	.9945	.9941
68	.9968	.9961	.9952	.9944	.9936	.9932
69	.9964	.9956	.9946	.9937	.9928	.9924
70	.9960	.9951	.9940	.9930	.9920	.9915
71	.9956	.9946	.9934	.9923	.9912	.9906
72	.9952	.9941	.9928	.9916	.9904	.9897
73	.9948	.9935	.9922	.9909	.9896	.9889
74	.9944	.9930	.9916	.9902	.9888	.9880
75	.9940	.9925	.9910	.9895	.9880	.9872
76	.9936	.9920	.9904	.9888	.9872	.9863
77	.9932	.9915	.9898	.9881	.9864	.9855
78	.9929	.9910	.9893	.9874	.9855	.9846
79	.9925	.9905	.9887	.9867	.9847	.9838
80	.9921	.9900	.9881	.9860	.9839	.9829
81	.9917	.9895	.9875	.9853	.9831	.9820
82	.9913	.9890	.9869	.9846	.9823	.9812
83	.9909	.9885	.9862	.9839	.9815	.9803
84	.9905	.9880	.9856	.9832	.9807	.9795
85	.9901	.9875	.9850	.9825	.9799	.9786
86	.9897	.9870	.9844	.9818	.9791	.9778
87	.9893	.9865	.9838	.9811	.9783	.9769
88	.9889	.9860	.9832	.9804	.9775	.9761
89	.9885	.9855	.9826	.9797	.9767	.9752
90	.9881	.9850	.9820	.9790	.9759	.9744
91	.9877	.9845	.9814			
92	.9873	.9840	.9808			
93	.9869	.9835	.9803			
94	.9865	.9830	.9797			
95	.9861	.9825	.9791			
96	.9857	.9820	.9785			
97	.9853	.9815	.9779			
98	.9849	.9811	.9772			
99	.9845	.9806	.9766			
100	.9841	.9801	.9760			
101	.9837	.9796	.9754			
102	.9833	.9791	.9748			
103	.9830	.9785	.9741			
104	.9826	.9780	.9735			
105	.9822	.9775	.9729			
106	.9818	.9770	.9723			
107	.9814	.9765	.9717			
108	.9810	.9760	.9711			
109	.9806	.9755	.9705			
110	.9802	.9750	.9699			
111	.9798	.9745	.9693			
112	.9794	.9740	.9687			
113	.9790	.9735	.9681			
114	.9786	.9730	.9675			
115	.9782	.9725	.9669			
116	.9778	.9720	.9663			
117	.9774	.9715	.9657			
118	.9770	.9710	.9651			
119	.9766	.9705	.9645			
120	.9762	.9700	.9639			
121	.9758	.9695	.9633			
122	.9754	.9690	.9627			
123	.9751	.9685	.9621			
124	.9747	.9680	.9615			
125	.9743	.9675	.9609			
126	.9739	.9670				
127	.9735	.9665				
128	.9731	.9660				
129	.9727	.9655				

Observed temperature in ° F.	Group I: Degrees A.P.I. 10.0 to 34.9	Group II: Degrees A.P.I. 35.0 to 50.9
	Volume at 60° F. Occupied by Unit Volume at Indicated Temperature.	
130	0.9723	0.9650
131	.9719	.9645
132	.9715	.9640
133	.9712	.9635
134	.9708	.9630
135	.9704	.9625
136	.9700	.9620
137	.9696	.9615
138	.9693	.9610
139	.9689	.9605
140	.9685	.9600
141	.9681	.9595
142	.9677	.9590
143	.9674	.9585
144	.9670	.9580
145	.9666	.9575
146	.9662	.9570
147	.9658	.9565
148	.9654	.9560
149	.9650	.9555
150	.9646	.9550
151	.9642	
152	.9638	
153	.9635	
154	.9631	
155	.9627	
156	.9623	
157	.9619	
158	.9615	
159	.9611	
160	.9607	
161	.9603	
162	.9600	
163	.9596	
164	.9592	
165	.9588	
166	.9584	
167	.9580	
168	.9576	
169	.9572	
170	.9568	
171	.9564	
172	.9560	
173	.9557	
174	.9553	
175	.9549	
176	.9545	
177	.9541	
178	.9538	
179	.9534	
180	.9530	
181	.9526	
182	.9522	
183	.9519	
184	.9515	
185	.9511	
186	.9507	
187	.9503	
188	.9500	
189	.9496	
190	.9492	
191	.9488	
192	.9485	
193	.9481	
194	.9478	
195	.9474	